



Joinery works, internal fittings, decoration, yacht building, vehicle building.



DESCRIPTION

Base board: Okoume throughout Plywood

Average density (IAW EN 323): 500 kg/m³ (+/- 10%)

Faces (IAW EN 635-2): II / III

Surface finishing : sanded 2 sides

Bonding (IAW EN 314-2): class 3

Service (IAW EN 636): class 3 exterior conditions

Formaldehyde release classification (IAW EN 13986): E1

Content of Pentachlorophenol (IAW EN 13986): PCP ≈ 0 ppm

SIZES, NUMBER OF PLYS & PACKING

Thicknesses (mm)	Number of plies	Sizes (mm)	Packing
4	(3)	2500 / 3100 x 1220	45
5	(3)		90
6	(3)		75
8	(5)		55
10	(5)		45
12	(5)	2500 / 3100 x 1530	37
15	(7)	2500 x 1700	30
18	(9)		25
22	(11)		20
25	(11)	3100 x 1830 (5 to 25 mm)	18
30	(13)		15
35	(15)		13
40	(17)		11

Other sizes & thicknesses: on request

OPTIONS

Preservative treatments

Fungicide & Insecticide, Antitermite: optional on request

Cutting & TG processing: Optional on request

STORAGE

Flat, on intermediate bearers, in an enclosed dry and ventilated building, clear of the ground. As far as storage on site is concerned, provision should be made to cover the panels with an opaque waterproof sheeting with the underside of the stacks clear of the ground.

FURTHER PROCESSING & INSTALLATION

Compliance with standard practice, with regulations and with health and safety rules should be maintained at all times.

PRODUCTION SITES

Production in France



TECHNICAL PROPERTIES

Characteristic values (MPa) IAW EN 789-1058 for structural calculations IAW Eurocodes

		4	5	6	8	10	12	15	18	22	25	30	35	40
Modulus of elasticity (e_m)	//	7139	6318	5490	4248	3597	4136	3464	3240	3828	3545	3588	3623	4133
	⊥	2111	2932	3760	5002	5653	5114	5786	6010	5422	5705	5662	5627	5117
Bending Strength (f_m)	//	45,5	40,5	35	26,2	22,4	22,4	18,7	17,4	19,7	18,1	18,2	18,2	20,7
	⊥	22	26,4	32,4	38,7	42,2	36,5	40,3	39	34,6	35	33,5	32,4	29,3
Other characteristic values	Available on request Strength in: Tension (f_t), Compression (f_c), Panel shear (f_v) and Planar shear (f_r) Modulus of elasticity in: Tension (E_t), Compression (E_c), Panel shear (E_v) and planar shear (G_r)													

Uses

Use in structural applications (IAW EN 13986, EN 636-3)	Suitable for use as structural element in exterior conditions corresponding to service class 3 of ENV 1195-1.
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Characteristic density

IAW EN 789	430 kg/m ³
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Vapour permeability

IAW EN 13986 Table N°9	Wet cup	Dry cup
	70 μ	200 μ

Nail and screw holding (t = 15 mm)

Nail	Face and edge: 30 daN	
Screw	Face	Edge
	180 daN	140 daN

Thermal conductivity

IAW EN 13986	$\lambda = 0,13$
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Reaction to fire

IAW EN 13501-1	D-s2, d0 (minimum thickness 9mm)
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Bending radius (mm)

Thickness	4	5	8	10	12	15	18
In both woodgrain directions	800	1000	1600	2000	2400	3000	3800

Sound absorption coefficient

IAW EN 13986 Table N°10	Frequency range	
	250 Hz to 500 Hz	1000 Hz to 2000 Hz
	0,10	0,30

Airborne sound absorption

IAW EN 13986 Paragraph 5.10	The sound transmission loss R of a single wood-based panel, measured in dB, is related to the mean surface mass mA in kg/m ² according to the following equation (which is only valid for the frequency range of 1 kHz to 3 kHz and at a surface mass > 5 kg/m ²): $R = 13 \times \lg(mA) + 14$
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TECHNICAL SUITABILITY & CERTIFICATION

CE structure attestation of conformity 2+	0380 - DOP* - CPR - EN 13986 : 2004 + A1 : 2015 - EN 636-3 S E1 *
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Quality marks (country)		Ecocertification	CE Marking	Information on the emission level of volatile substances within the indoor air, showing a risk of toxicity in case of inhalation, based on a scale going from A+ (very low emissions) to C (high emissions). Scenarios walls
NF Extérieur CTB-X (F)	KOMO (NL)	FSC	CE S (Structural)	
				